



## Ciclo de Palestras Sobre Controle Térmico de Satélites

# Radiadores Espaciais

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Divisão de Mecânica Espacial e Controle - DMC

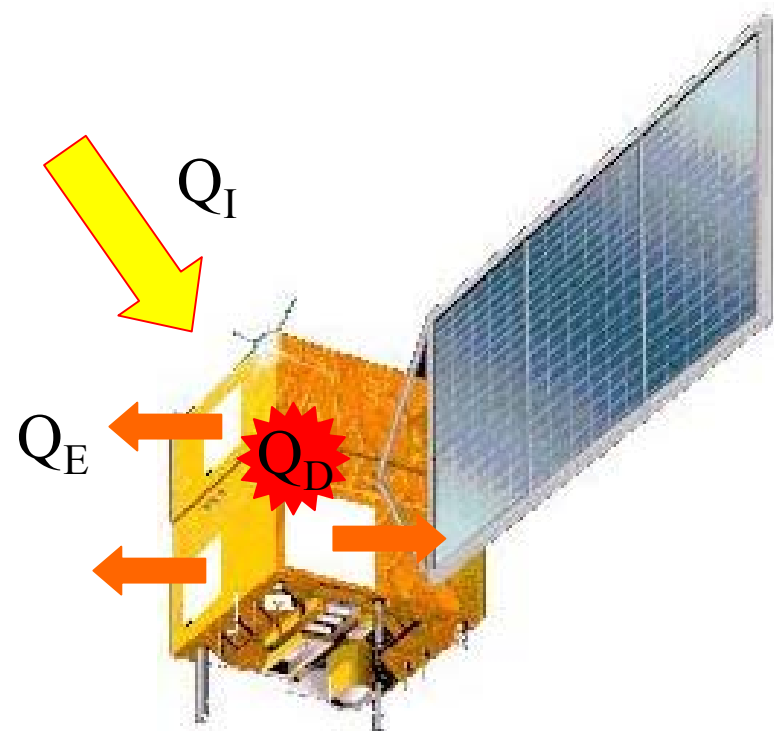
# Balanço Térmico Global no Satélite

$$\varepsilon A_{\text{eff}} \sigma T_S^4 = \alpha A_{\text{eff}} Q_I + Q_D$$

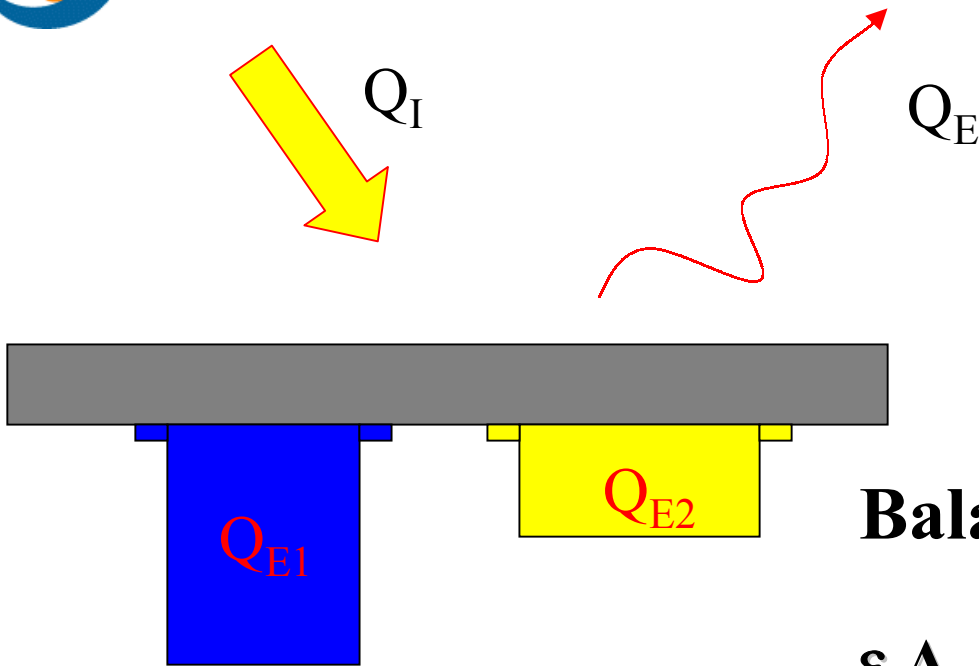
**Calor emitido  
pelo satélite**

**Calor externo  
absorvido pelo  
satélite**

**Calor dissipado  
internamente  
ao satélite**



⇒ O Calor excedente em um satélite é rejeitado para o espaço por meio de radiadores.

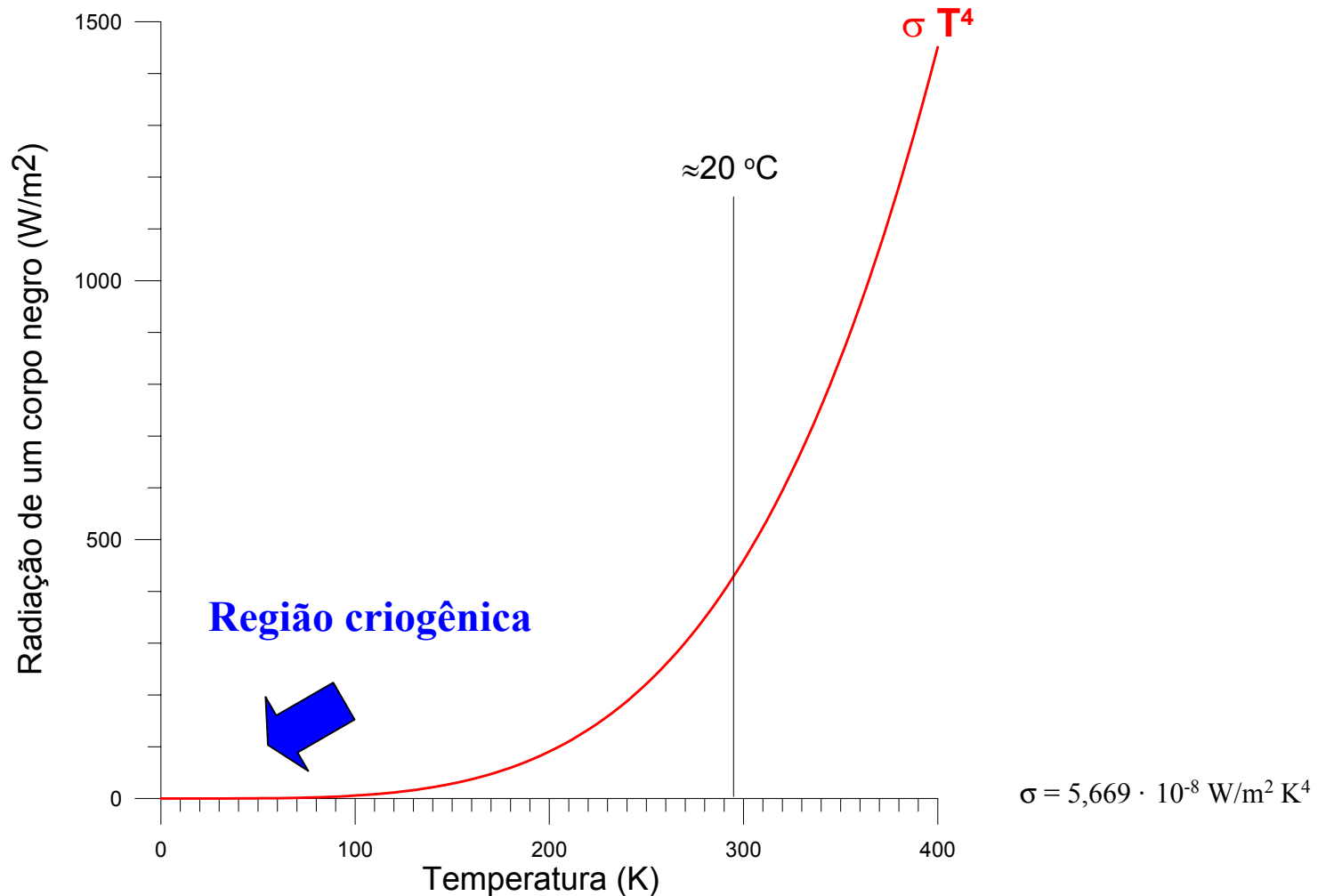


## Balanço Térmico no Radiador

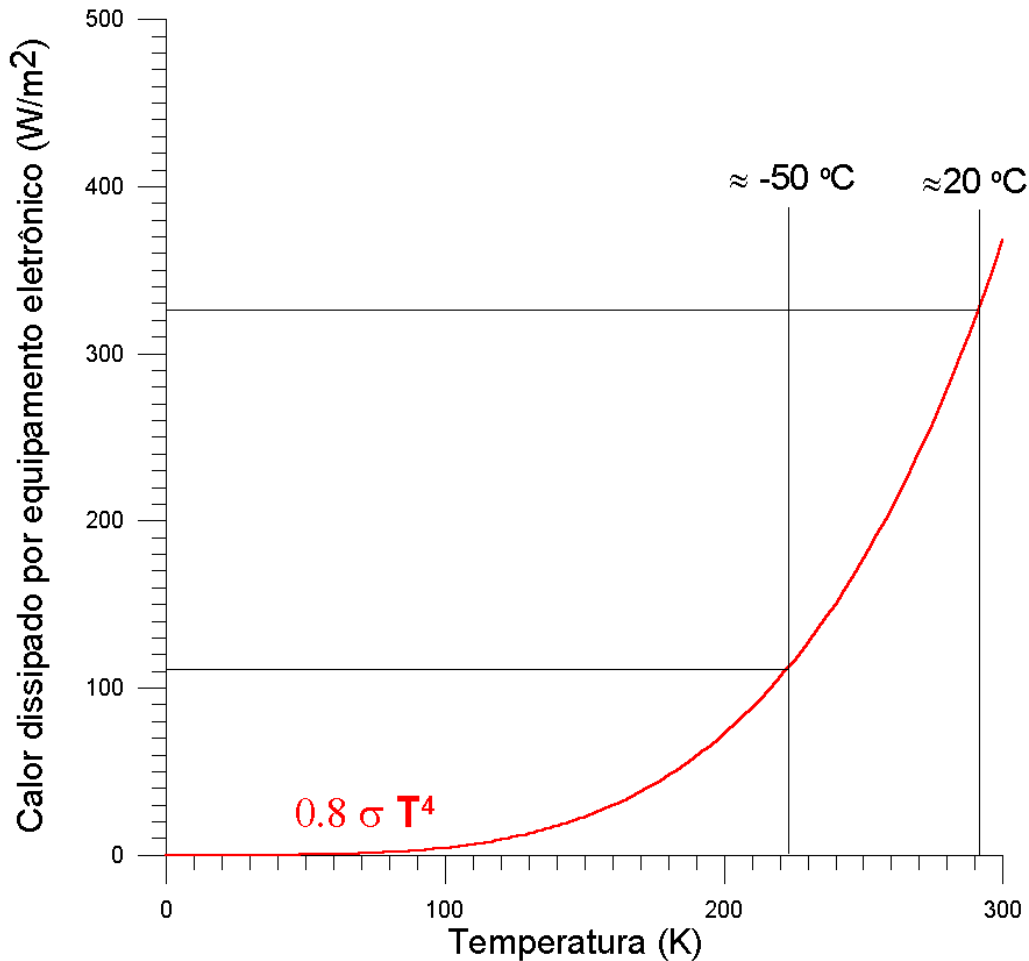
$$\varepsilon A_{\text{rad}} \sigma T_{\text{rad}}^4 = \alpha A_{\text{rad}} Q_I + Q_{E1+E2}$$

- Radiadores apresentam geralmente uma baixa relação  $\alpha/\varepsilon$ .
- Em geral  $\alpha < 0,2$  e  $\varepsilon > 0,8$ .

- A quantidade de calor emitida por um radiador é fortemente dependente da temperatura do mesmo:  $\epsilon A_{\text{rad}} \sigma T_{\text{rad}}^4$



- Tipicamente os radiadores rejeitam de 110 a 325 W/m<sup>2</sup> de calor dissipado pelos equipamentos eletrônicos.



- A temperatura máxima e mínima de operação do radiador não pode comprometer os requisitos de temperatura dos equipamentos à ele acoplados.
- Tipicamente opera-se no intervalo  $5 \leq T_{\text{rad}} \leq 40 \text{ }^\circ\text{C}$ .
- Radiadores criogênicos operam a temperaturas bem abaixo do intervalo acima (ver apresentação do Valeri a seguir).

# Radiadores Espaciais

Classificação por  
estrutura física

Classificação por  
propriedade termo-óptica

Como parte  
da estrutura  
do satélite

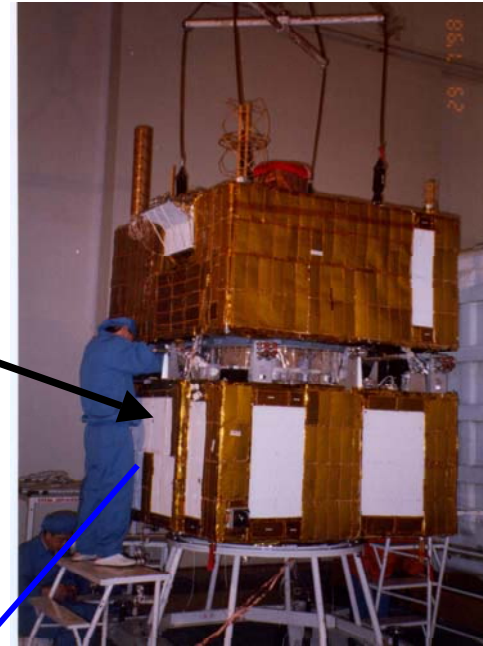
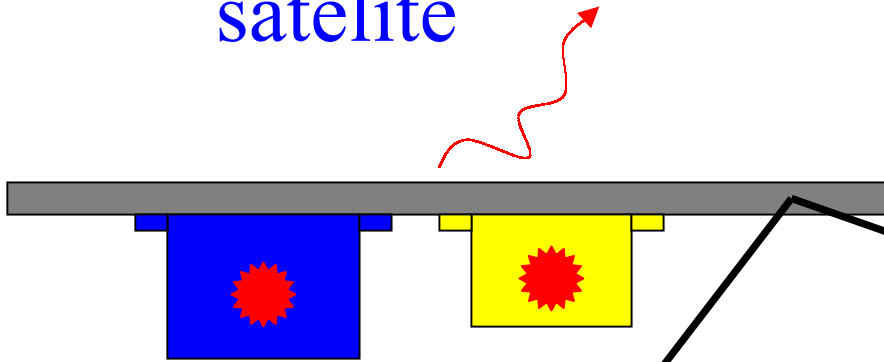
Fixado à  
estrutura

Retrátil

Propriedades  
termo-ópticas  
constantes

Propriedades  
termo-ópticas  
variáveis

→ Radiador é parte integrante da estrutura do satélite



CBERS - FM1



SACI-1



Painel das baterias

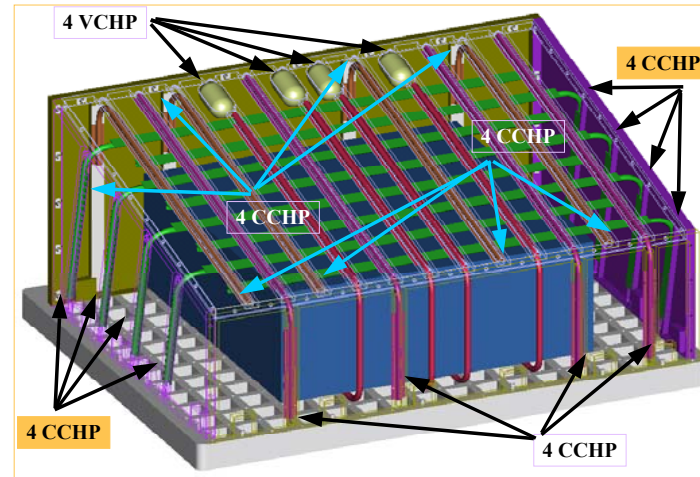
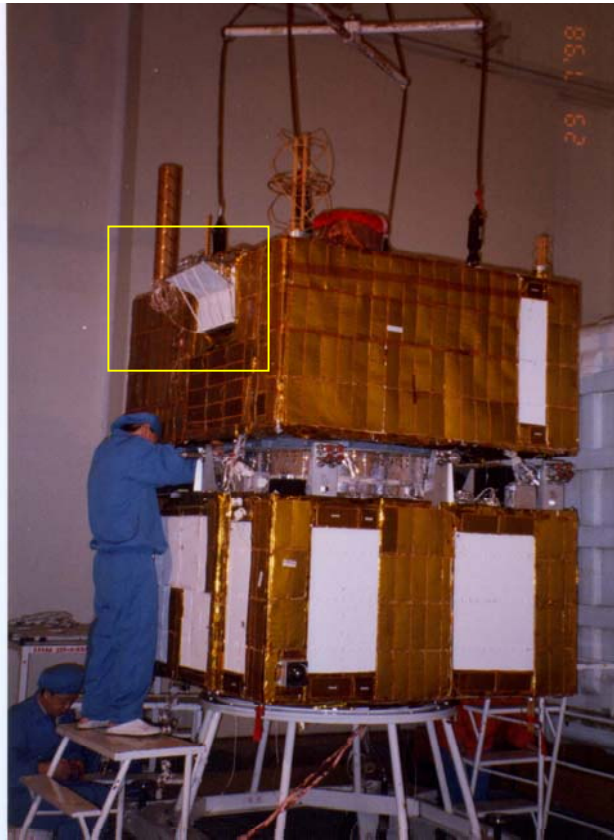


Painel BDR/Shunt  
com HPs imbutidos

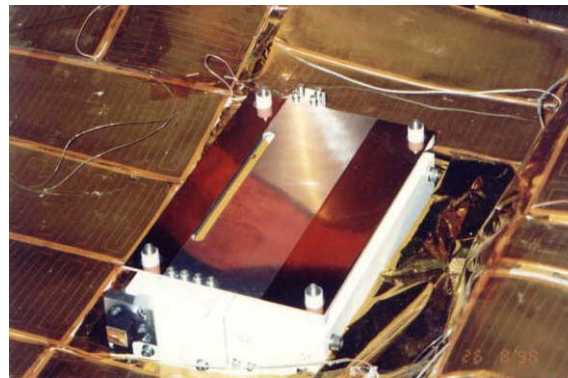


→ Fixado à estrutura

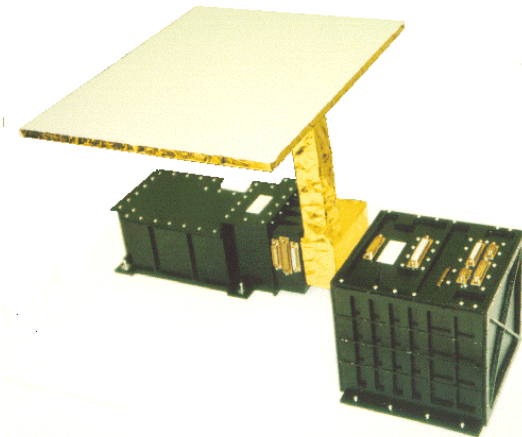
CBERS - FM1



Radiador do ExPS



Radiador do WFI  
 CBERS - FM1



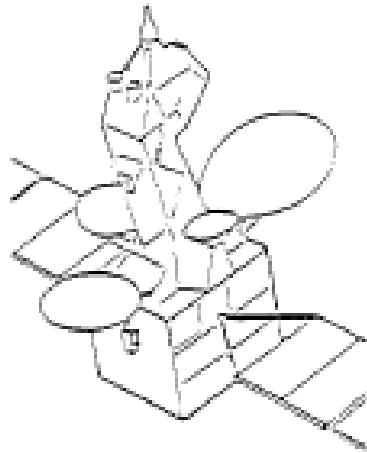
Radiador da CCD  
 do FUSE



# → Radiadores Retráteis

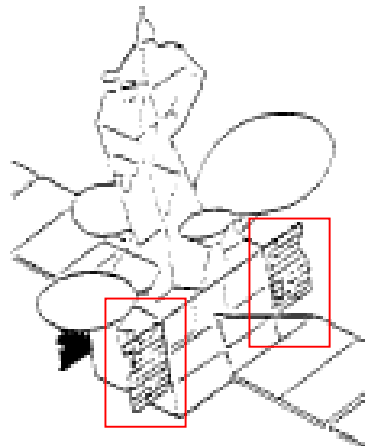
- Radiadores retráteis surgem da necessidade de um aumento significativo da área de rejeição de calor.

Nominal configuration

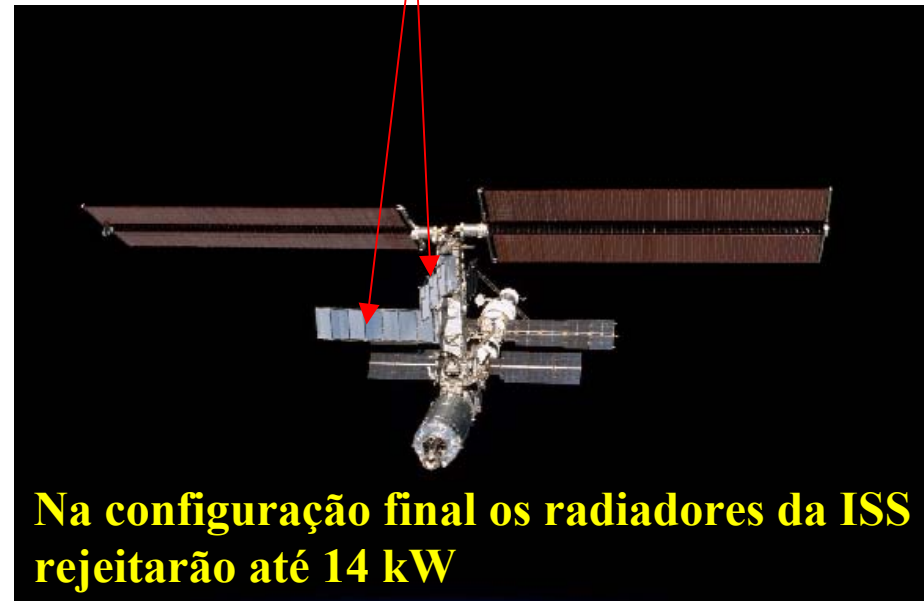
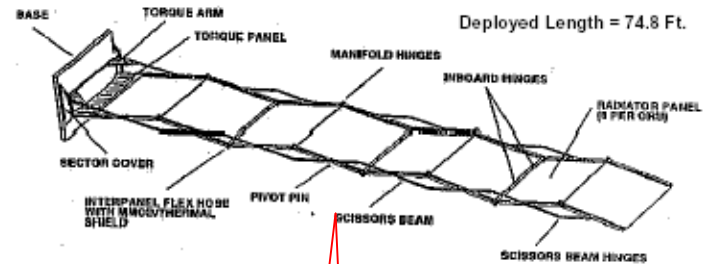


Rejected power : 800 W  
 Temperature :  $0^{\circ}\text{C} \leq T \leq 40^{\circ}\text{C}$   
 Heat flux =  $1.0 \text{ W/cm}^2$

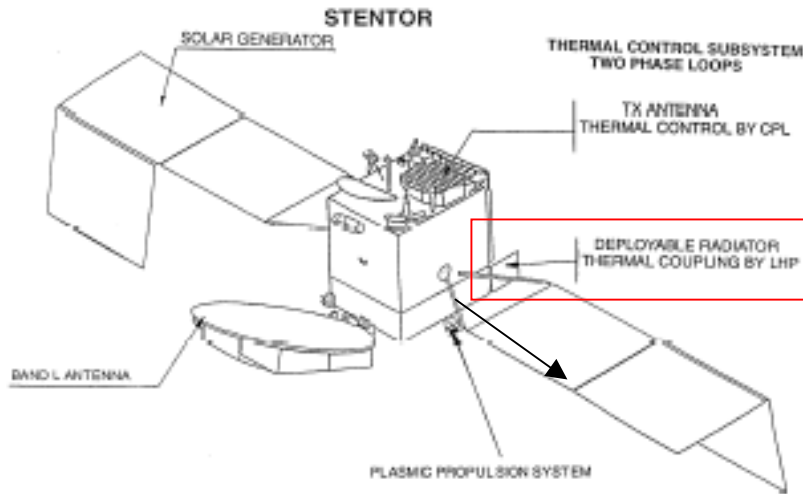
Nominal configuration  
 + 4 deployable panels  
 1.2 x 0.8 m  
 one radiative face



Rejected power : 1600 W  
 Temperature :  $0^{\circ}\text{C} \leq T \leq 40^{\circ}\text{C}$   
 Heat flux =  $2.0 \text{ W/cm}^2$



Satellite de Télécommunications pour  
 Expérimenter les Nouvelles  
 Technologies en Orbite

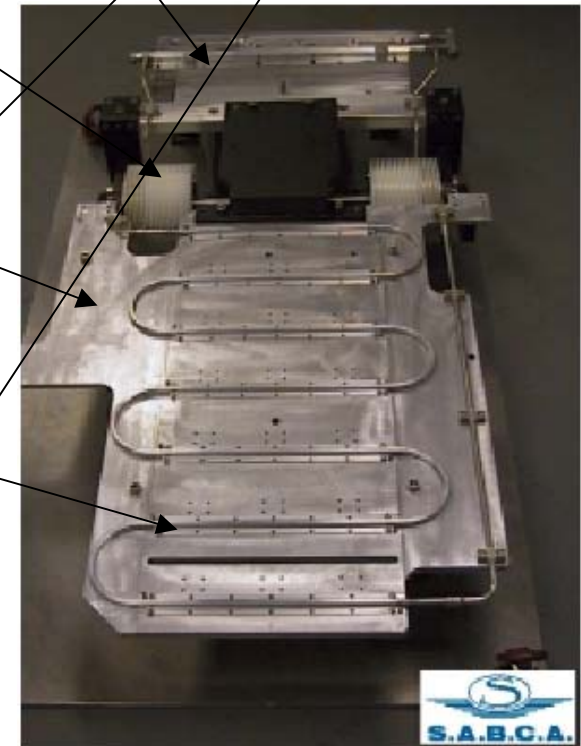
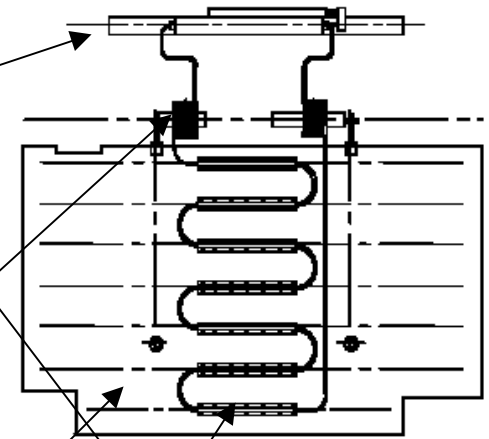


Evaporador do LHP

Linhas flexíveis  
 helicoidais

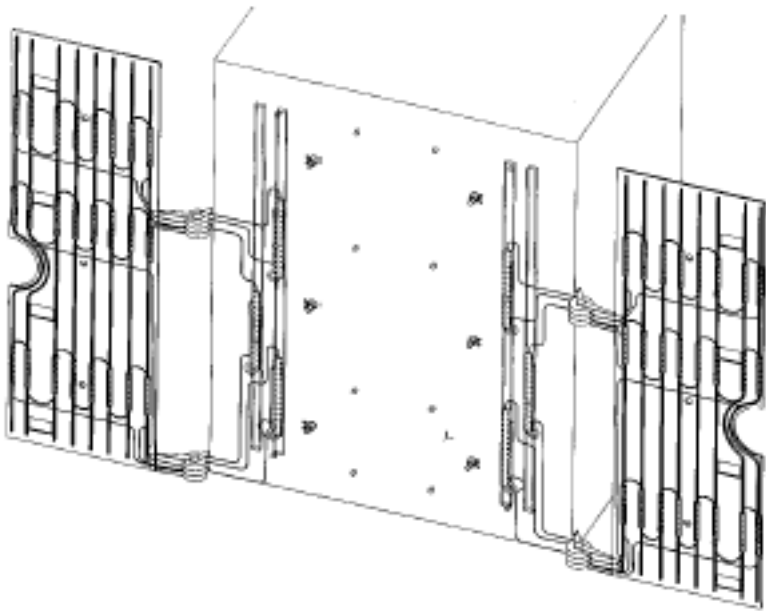
Radiador com HPs  
 imbutidos

Condensador do  
 LHP



- one LHP (no redundancy)
- evaporator heat load ranging from 150 to 600 watts
- qualification temperature up to +85°C at the evaporator heat input interface
- static head of 2 m
- heat flux density up to 4 W/cm<sup>2</sup>
- « turnkey » start-ups with radiator panel temperatures as low as -50°C
- operational lifetime 15 years
- deployment capability from 90° to 180°
- mass 13 kg maximum

- Two LHPs (hot redundancy) tolerating single point failure ←
- Loop heat transfer capability up to 1200 watts ←
- Evaporator heat input interface qualification temperature up to +85°C
- Static head of 2 m
- Heat flux density up to 5 W/cm<sup>2</sup> ←
- Freeze-tolerant DR (condenser, isolator and radiator panel) ←
- Operational lifetime 15 years
- Deployment capability up to 180°



**Figure 13 : 1300 W three-LHP DR derived from STENTOR baseline design**

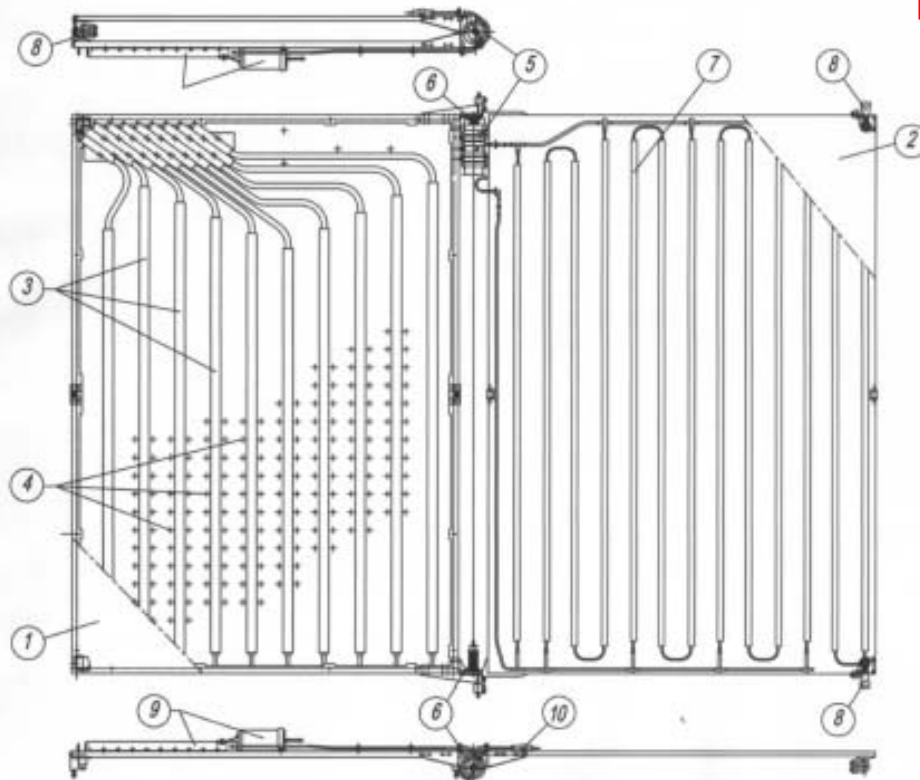
	STENTOR design	DELPHRAD design
Rejected heat (W)	380	400
DR Mass (kg)	13	9.5
Rejected heat / surface (W/m <sup>2</sup> )	340	355
DR mass / rejected heat (kg/kW)	34	24

## Radiadores Retráteis (cont.)

### 1500 W Deployable Radiator with Loop Heat Pipe

K. Goncharov, A. Orlov and A. Tarabrin  
 Lavochkin Association

M. Gottero, V. Perotto, S. Tavera and G. P. Zoppo  
 Alenia Spazio S.p.A.



- transferred heat power is from 10 to 1500 W;

- The heat input to the internal (fixed) panel is applied to eighth zones; the total area of the heaters does not exceed 1/10 of the panel area. The internal panel average temperature is from  $-20$  to  $+60$  [°C] at heat load of  $10W \div 1500W$ , correspondingly, and the heat sink temperature of 100 K;

- The thermal resistance of the LHP at maximum heat load ( $Q_{max} = 1500W$ ) and maximum temperature of  $+60^{\circ}C$  is less than  $0.007$  [K/W];

- The maximum thermal resistance of the whole Deployable Radiator under the same conditions is less than  $0.013$  (K/W) (temperature difference between contact surface of payload imitators and average temperature of radiating surface at heat power of  $1500W$  is less than  $20^{\circ}C$ ). Thermal resistance value includes AGHPS and LHP thermal resistance, thermal resistance of AGHP/LHP interface, thermal resistance of radiator sheet. In more details calculated and experimental values of thermal resistance are presented in paper [7].

## Development of Loop Heat Pipe Deployable Radiator for Use on Engineering Test Satellite VIII (ETS-VIII)

Hiroaki Ishikawa, Akira Yao, Teturo Ogushi and Seiji Haga  
 Mitsubishi Electric Corporation (MELCO)

Akihiro Miyasaka and Hiroyuki Noda  
 National Space Development Agency of Japan (NASDA)

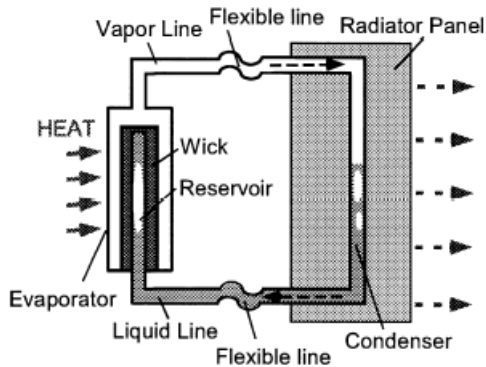
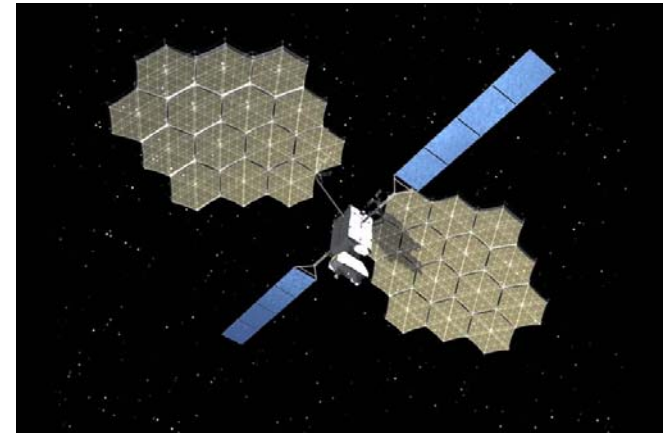


Figure 1 Schematic of Loop Heat Pipe(LHP)

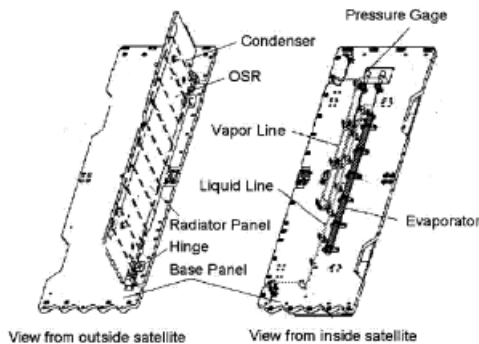
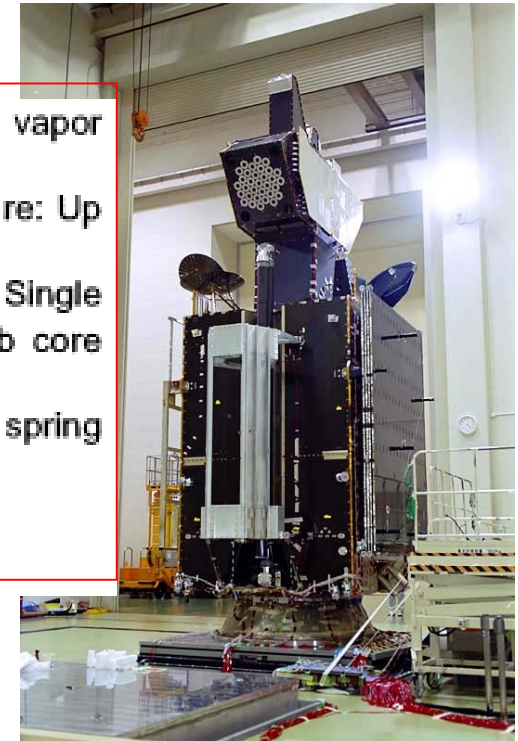


Figure 2 Schematic of Deployable Radiator for ETS-VIII

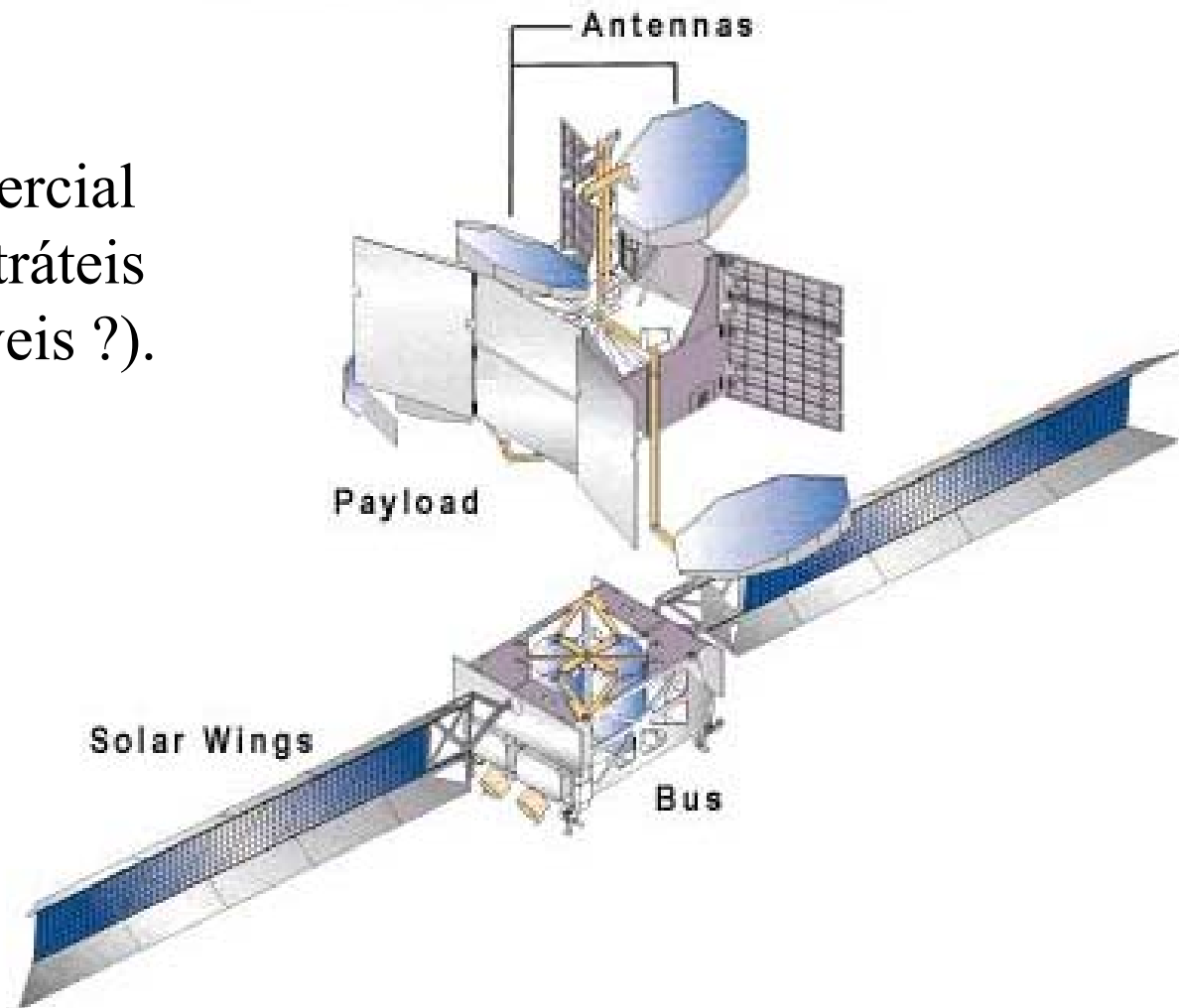
- \*Evaporator heat load: Up to 1000watts (at vapor temperature -5~+65°C.
- \*Evaporator Input interface qualification temperature: Up to +85°C
- \*Radiator Panel: 1800×490mm Single panel, Single sided OSR coating, CFRP face-skin, Honeycomb core radiator panel
- \*Heat rejection capability: Up to 400watts in spring equinox
- \*Deployment Angle: 90°
- \*Total Weight: 18.7kg





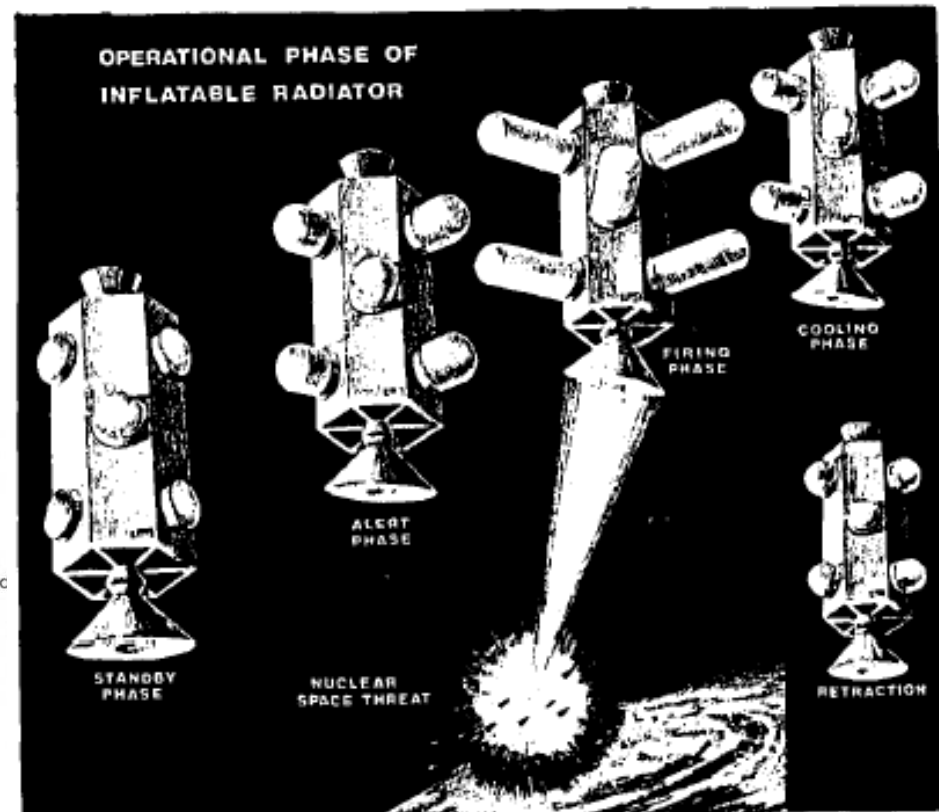
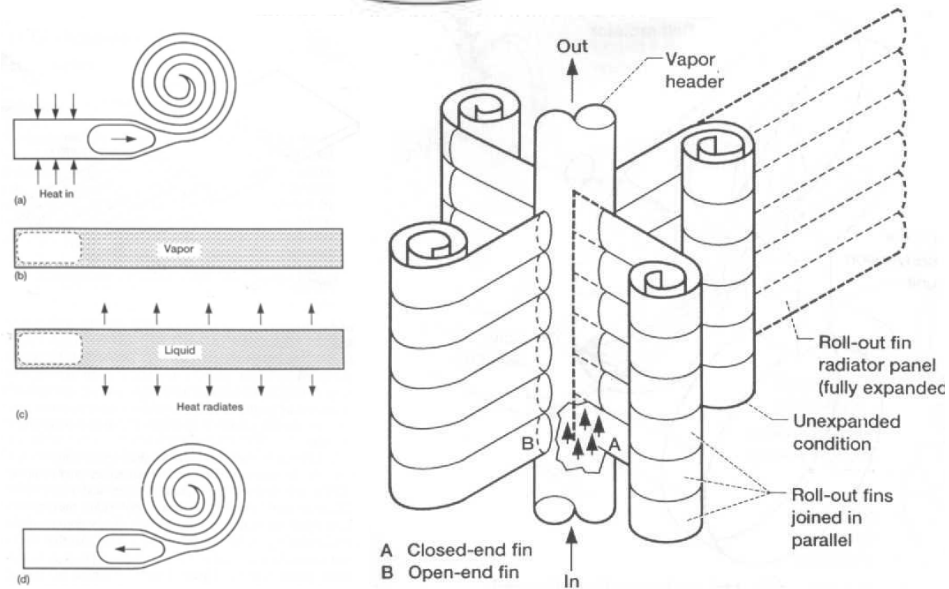
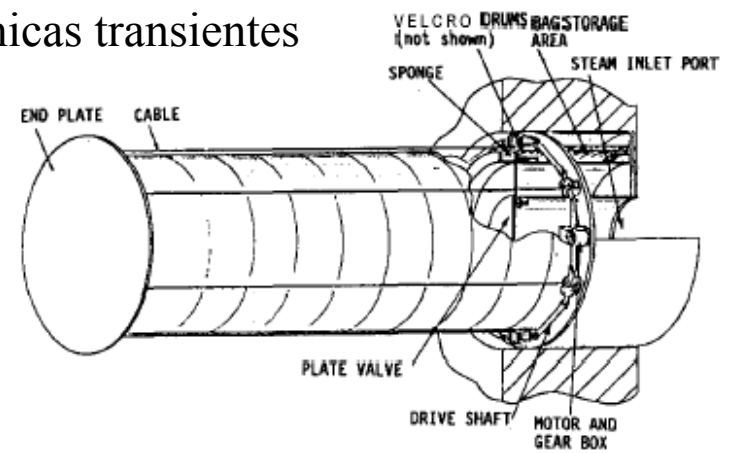
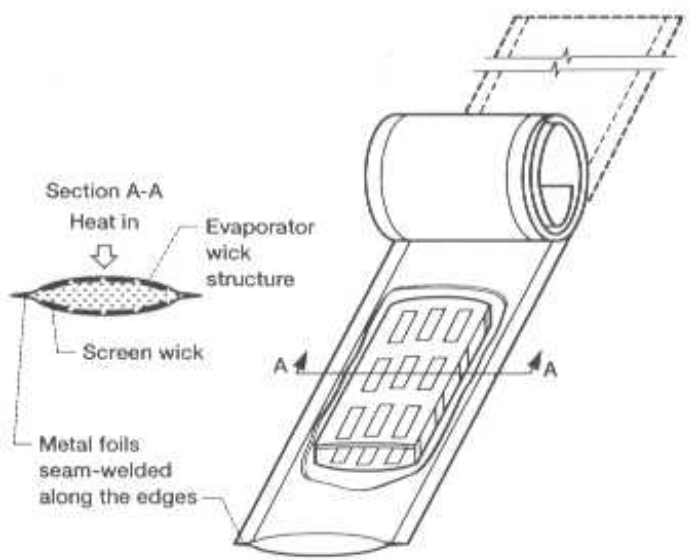
Primeiro satélite comercial  
que usa radiadores retráteis  
com LHP (HPs flexíveis ?).

## Boeing 702 Expanded View



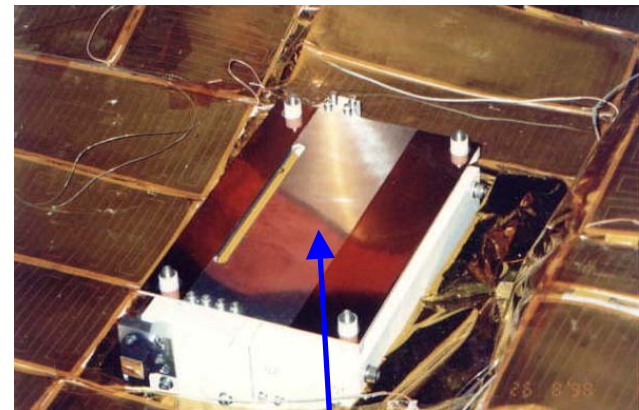
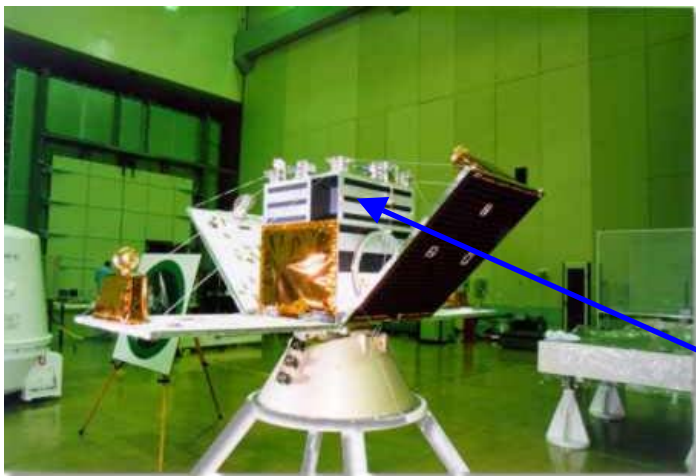


## – Radiadores Infláveis: Dissipação de grandes cargas térmicas transientes



## → Radiadores Com Propriedades Termo-Ópticas Constantes

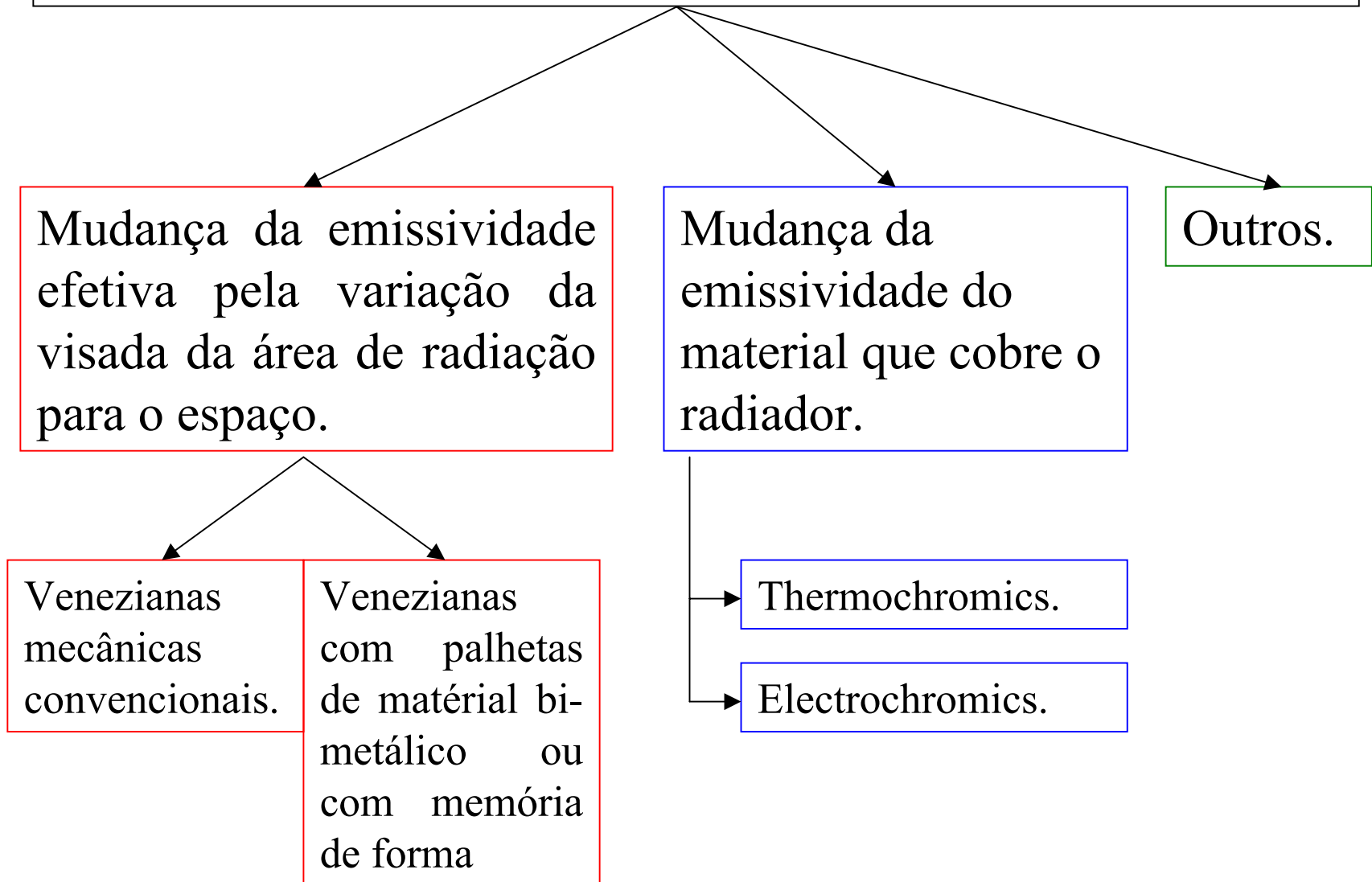
- Normalmente os radiadores são projetados com uma determinada relação  $\alpha/\epsilon$  que se manteria constante ao longo da vida útil do satélite (o valor desta relação só varia pela degradação das propriedades termo-ópticas).
- Diferentes coberturas podem ser usadas conjuntamente sobre a superfície de um radiador para obter-se uma determinada propriedade *efetiva*.



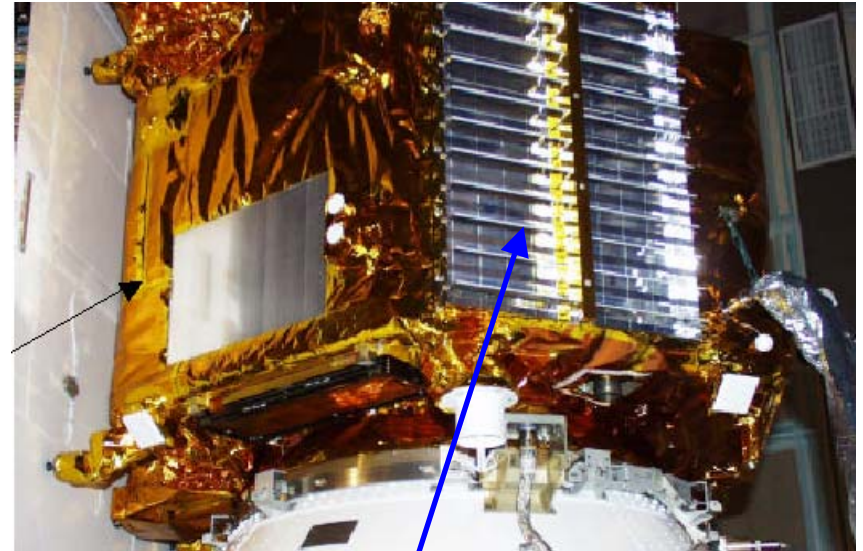
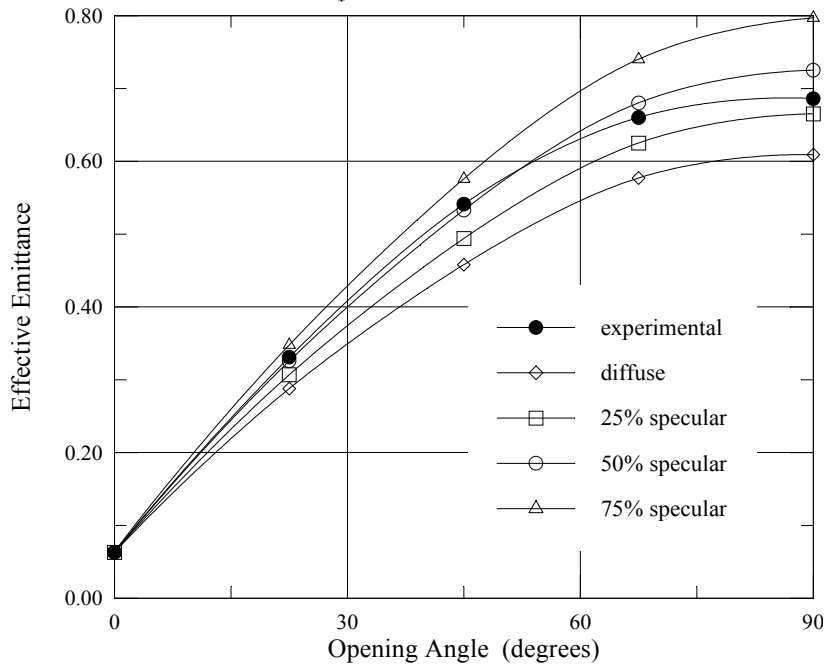
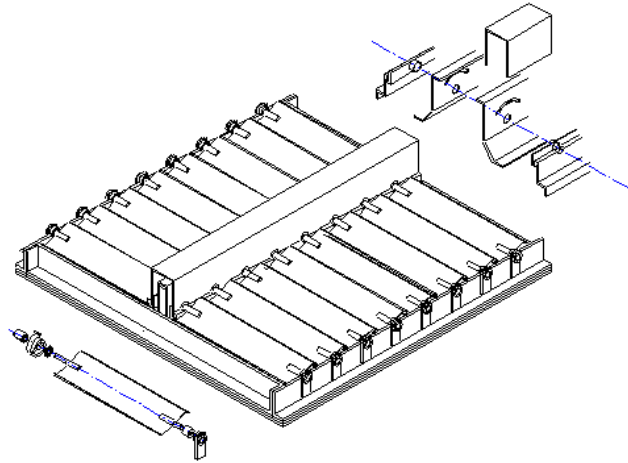
Radiador do WFI  
CBERS - FM1

Radiadores com um  
“mosaico” de coberturas

## Radiadores com Propriedades termo-ópticas variáveis



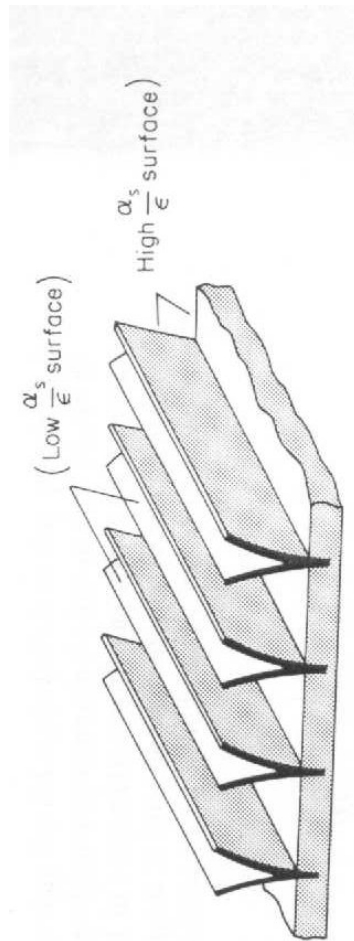
- Venezianas mecânicas tradicionais.



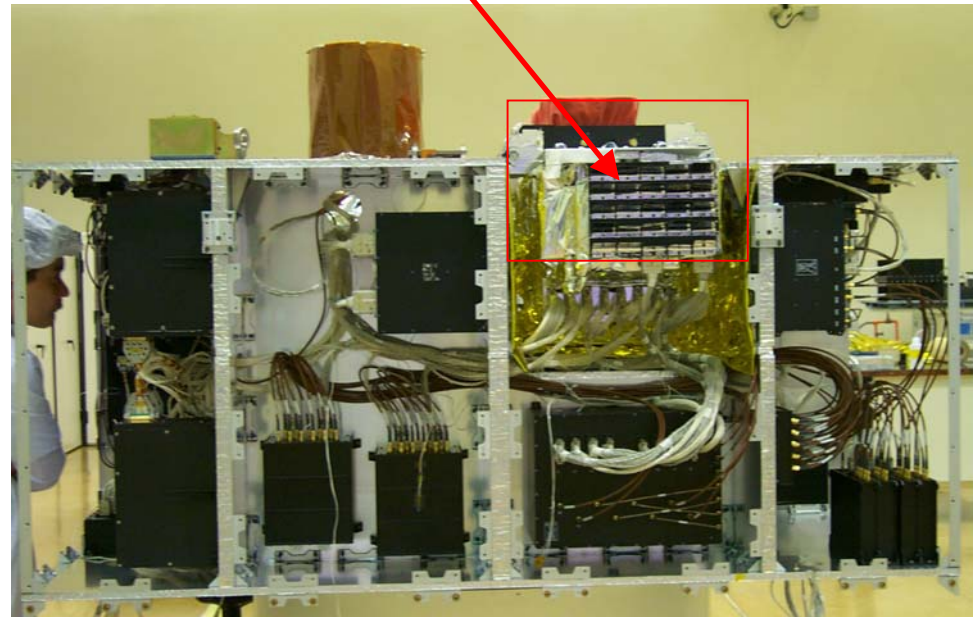
Venezianas sobre radiador do painel das baterias no satélite EO-1



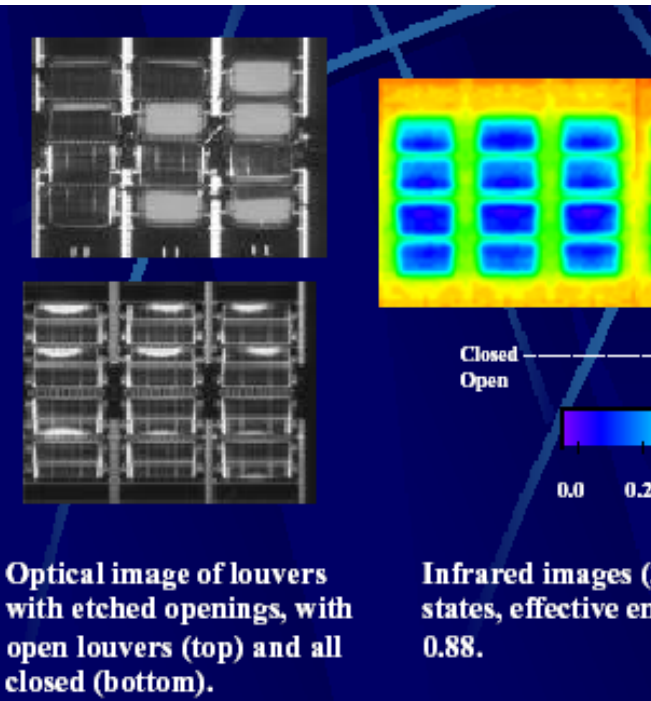
- Venezianas com palhetas em material bi-metálico ou de memória de forma .



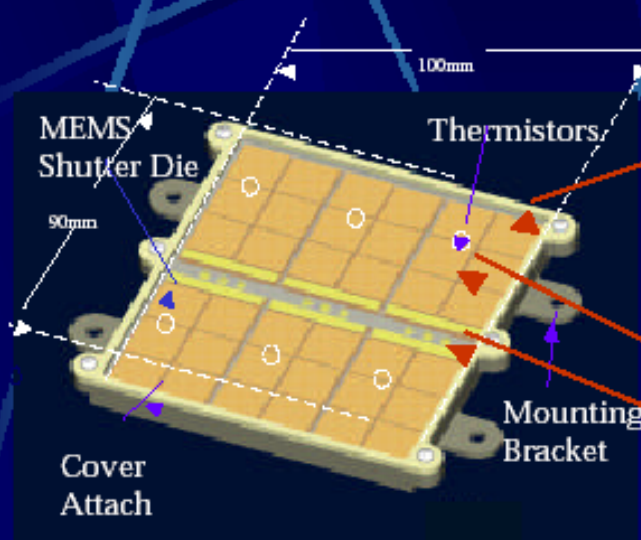
Radiador lateral da câmera CCD  
 CBERS - FM2



- Micro venezianas: milhares de micro-venezianas (6 - 150  $\mu\text{m}$ ) são acionadas eletrostaticamente (40 V).



## MEMS VEC Radiator - "Package"



Two 9cm x 10 cm Radiators, one on each Spacecraft

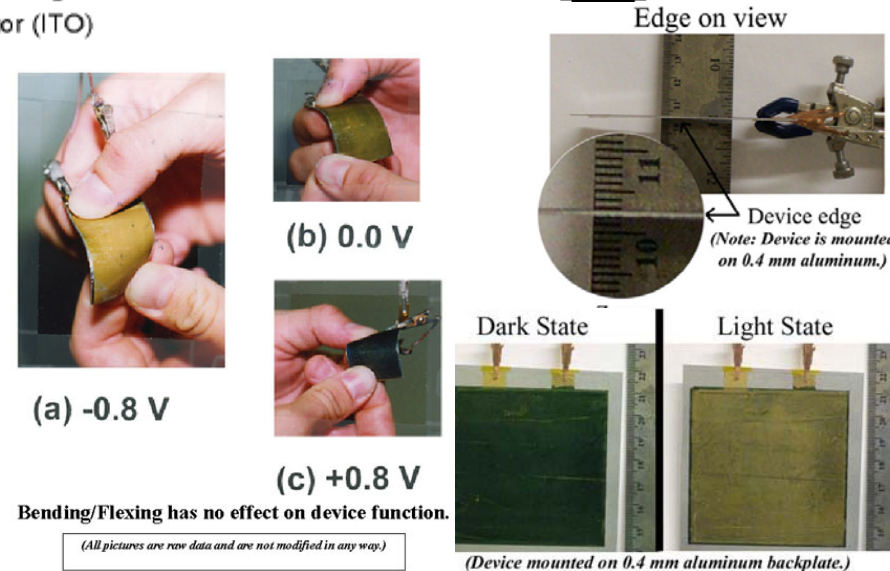
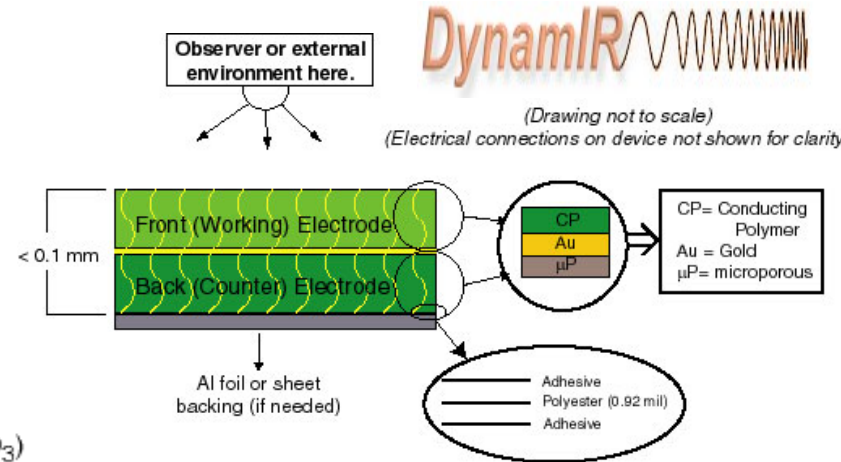
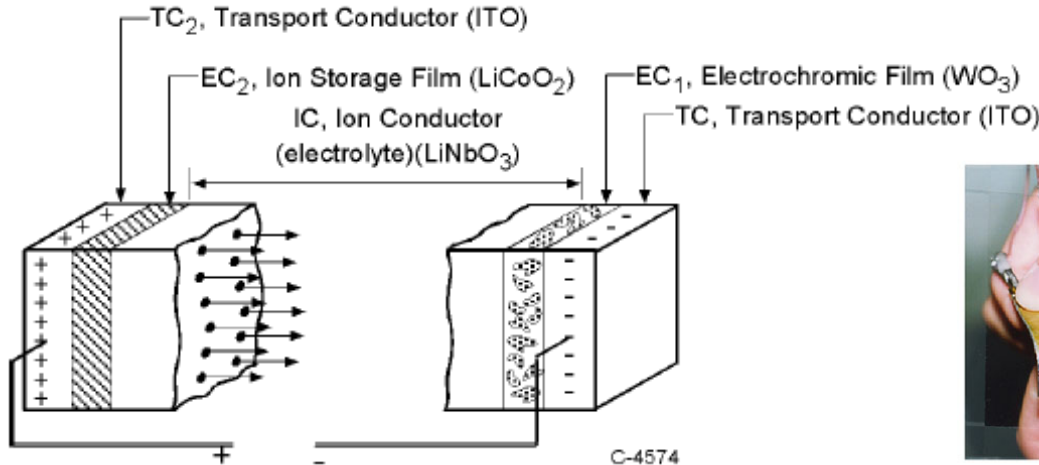
- Feed thru to back
- 36 Shutter Arrays, 12.65 mm x 13.03 mm, 72 Building Blocks each, entire area actuated, fixed w. Epoxy (Hysol IP 4402/4450)
- Temperature Sensors on back
- Wirebonds to Dies
- Heater 1.5 W on back
- Tradeoff Yield - Assembly

Experimento no satélite tecnológico ST5 a ser lançado em 2004.



## • Electrochromics

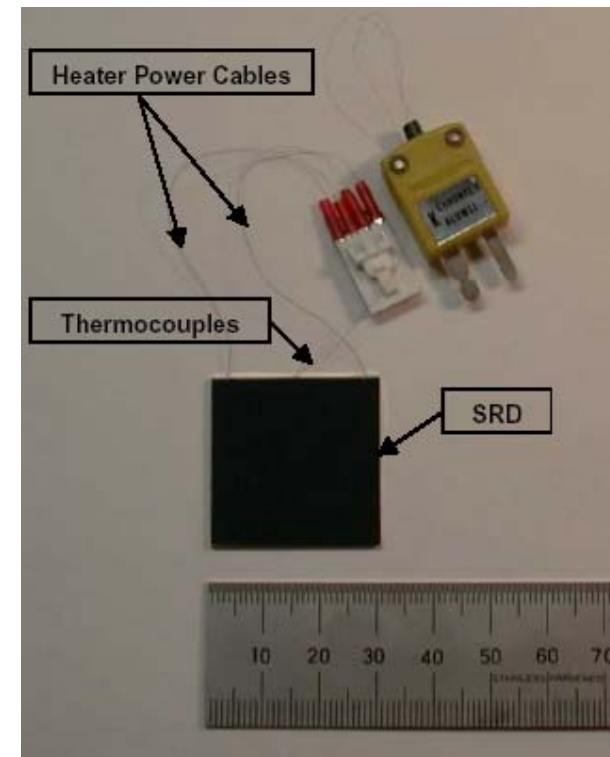
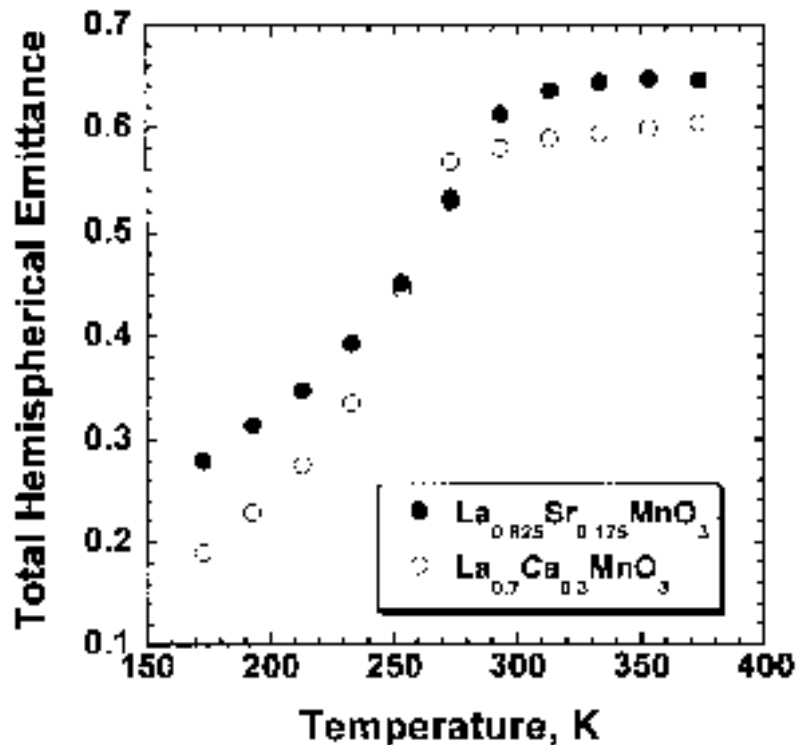
- Determinados materiais (“compostos”) podem mudar sua transmissividade quando submetidos à uma diferença de potencial ( $< 5 \text{ V}$ ).
- Mudança de propriedade óptica se dá por meio da aplicação de uma DDP transiente.
- Radiador pode ser construído depositando o material sobre uma superfície com alto  $\epsilon$ .



Experimento no satélite tecnológico ST5 a ser lançado em 2004.

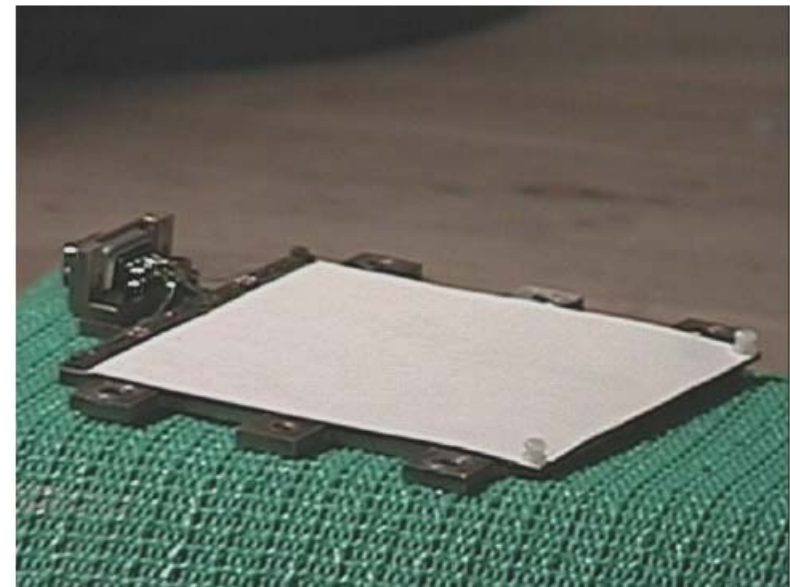
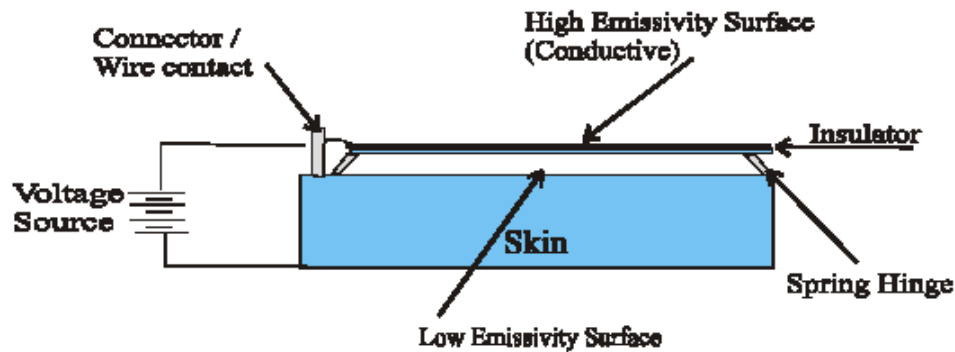
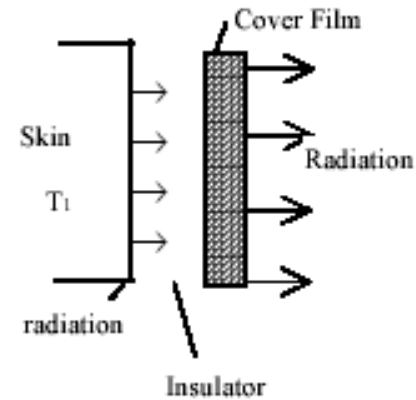
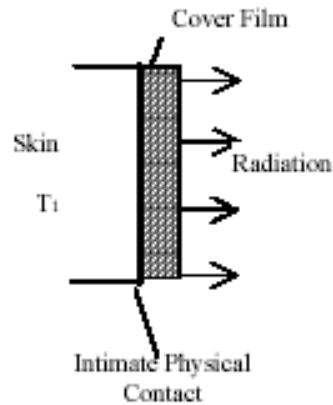
## • Thermochromics

- Determinados materiais sofre uma mudança na propriedade termo-óptica com a temperatura.
- Radiador seria construído fixando diversas pastilhas deste material sobre sua superfície .
- Não há degradação das PTO devido à irradiação UV, por prótons ou elétrons.
- Problema: alto valor de  $\alpha$  (0.84-0.9).



Smart Radiation Device

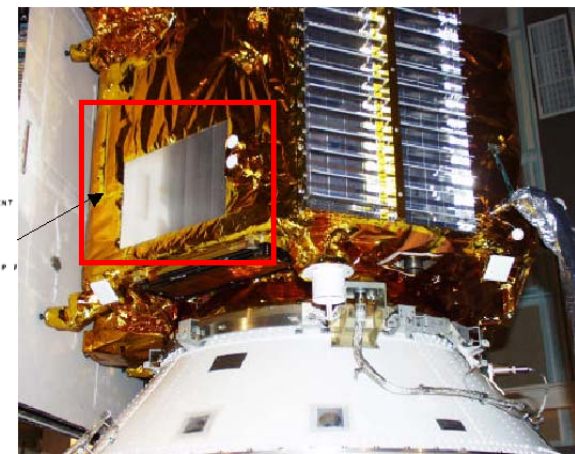
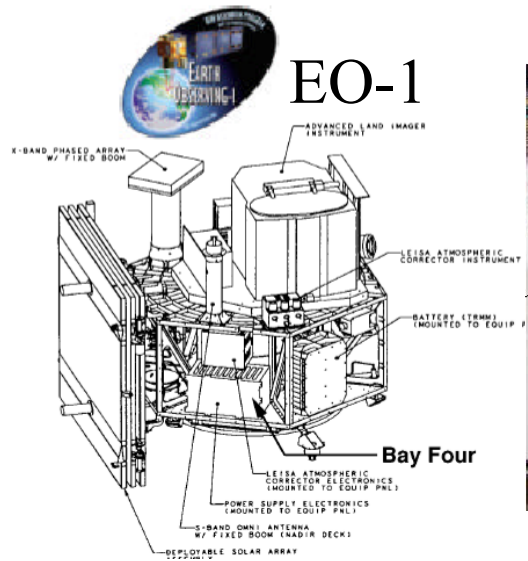
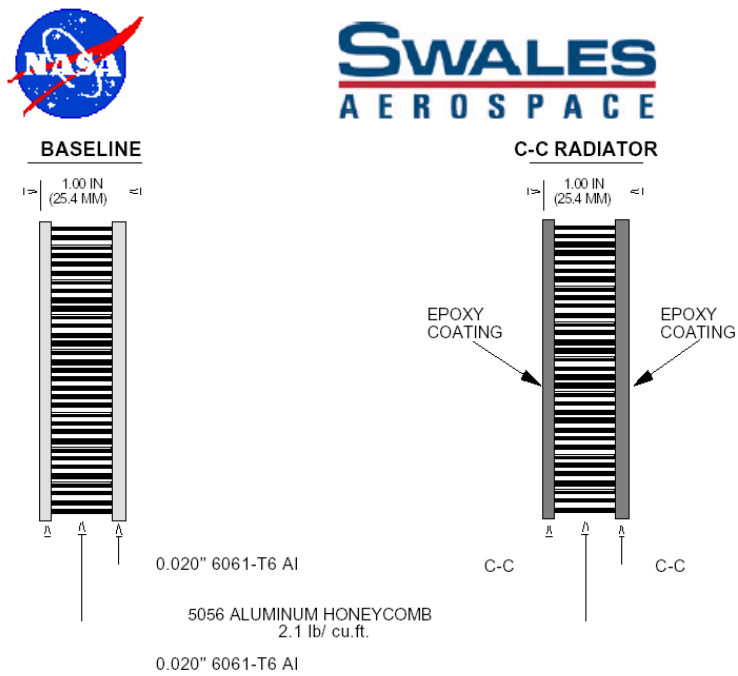
## Radiador “eletrostático”: 200 - 500 V



Experimento no satélite  
 tecnológico ST5 a ser  
 lançado em 2004.

# → Radiadores Carbono-Carbono

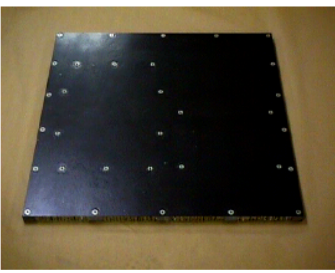
– Materiais C-C (fibra e matriz em Carbono) oferecem maior eficiência térmica, razão rigidez/massa, “tailorability” e estabilidade dimensional que o alumínio.



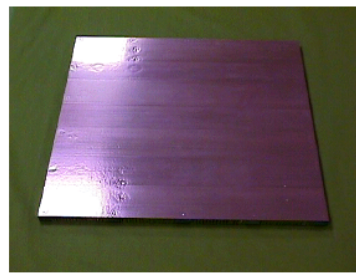
	Pre-Flight / Experimental	Flight Analysis
<b>K (horizontal)</b>	230 W/m-K	295 W/m-K
<b>K (vertical)</b>	230 W/m-K	208 W/m-K
<b>K (z direction)</b>	30 W/m-K	30 W/m-K

### LESSONS LEARNED

- C-C Radiator was a success and proved that the technology can work to reduce Spacecraft weight
- C-C has a niche, especially for high temperatures
- C-C still needs further development (my opinion)
  - Reduction in fabrication time and cost - high conductivity “traditional” composites are more competitive
  - CTE Interface issues with heat pipes
- Redundancy a good idea - we flew the spare panel



**Figure 1.1**  
Carbon-Carbon Panel Internal Surface



**Figure 1.2**  
Carbon-Carbon Panel External Surface



- Radiador com face-sheets e Honeycomb de C-C.



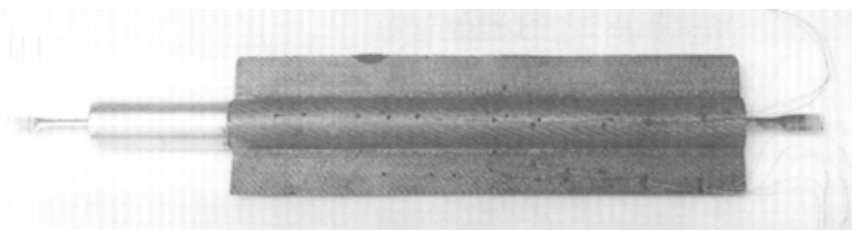
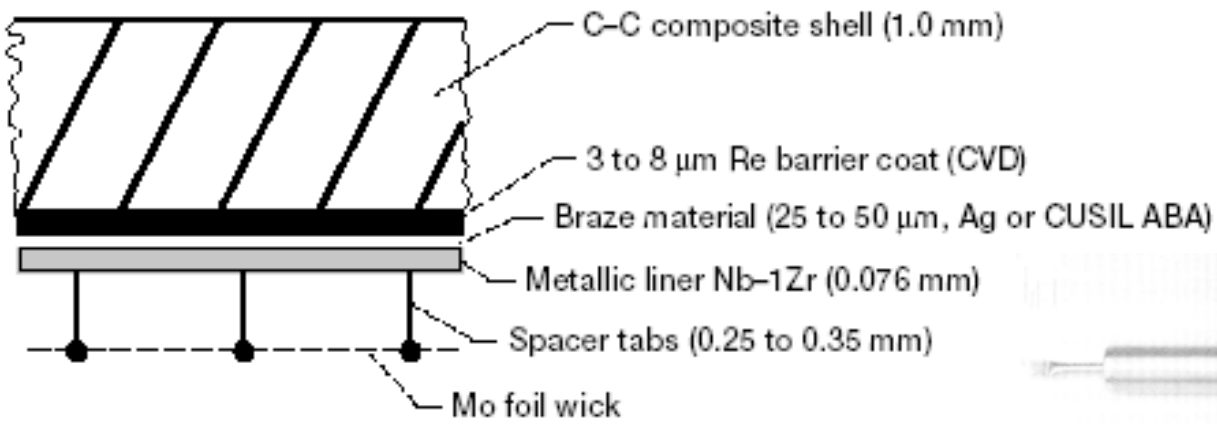
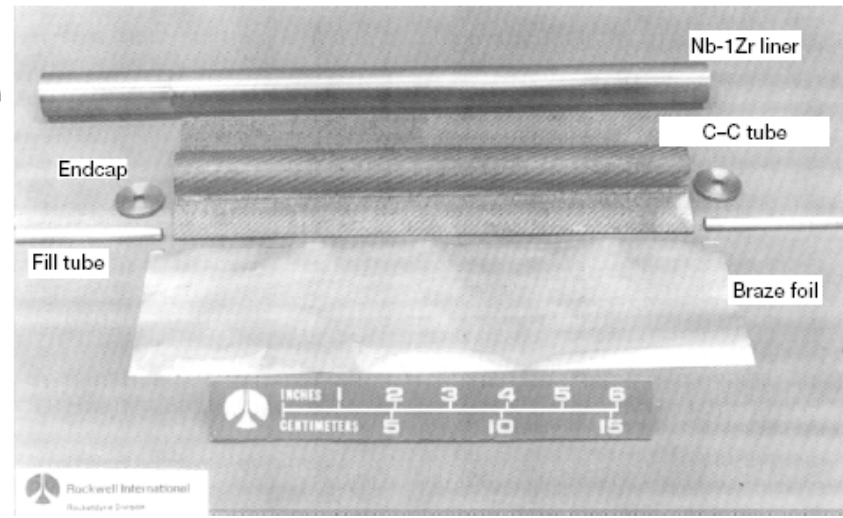
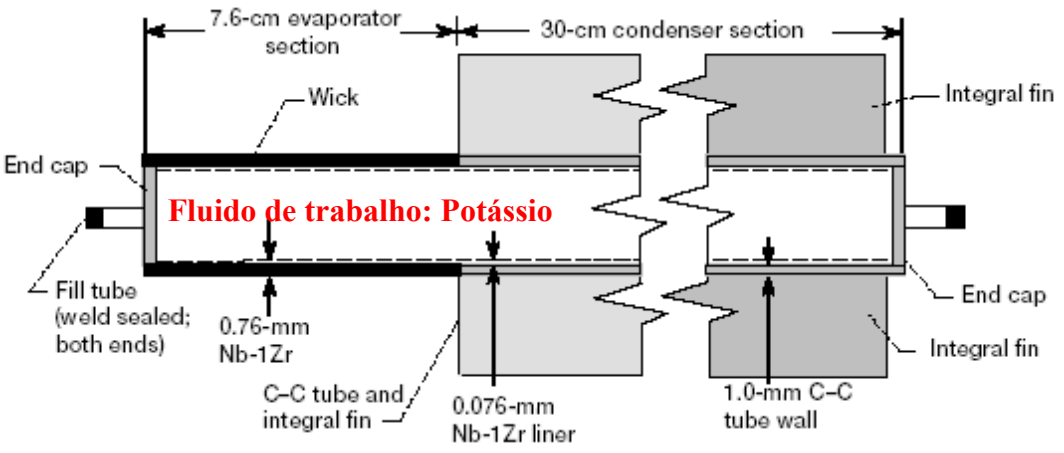
	Ultracor C-C H/C Panel	P-120 Facesheets Al. H/C	Aluminum Facesheets Al. H/C	Aluminum Plate
Thermal Conductivity (in plane) (W/mK)	350	275	180	180
Density (g/cc)	0.27	0.2	0.3	2.7
Specific Thermal Conductivity (W-cm <sup>3</sup> /mK-g)	1296	1375	600	66
Thermal Conductivity in Z-direction (W/mK)	65	20	10	180
Specific Thermal Conductivity (W-cm <sup>3</sup> /mK-g) In Z	241	100	33	66

Dados do EO-1 facesheets CC - HC Al	Pre-Flight / Experimental	Flight Analysis
K (horizontal)	230 W/m-K	295 W/m-K
K (vertical)	230 W/m-K	208 W/m-K
K (z direction)	30 W/m-K	30 W/m-K

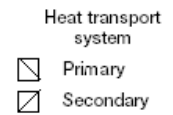
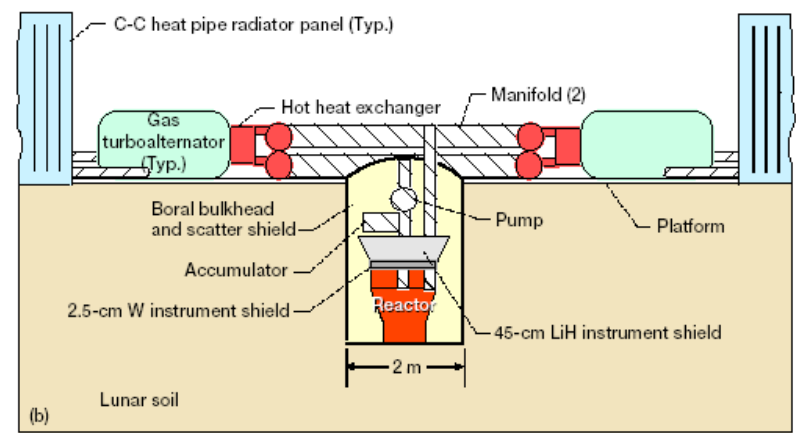
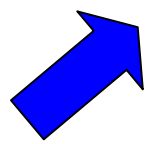
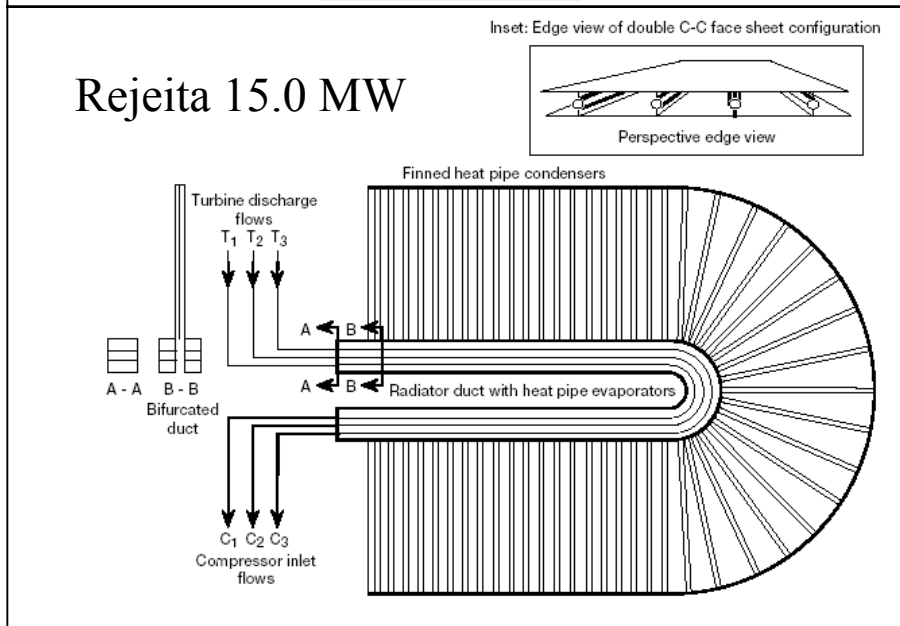
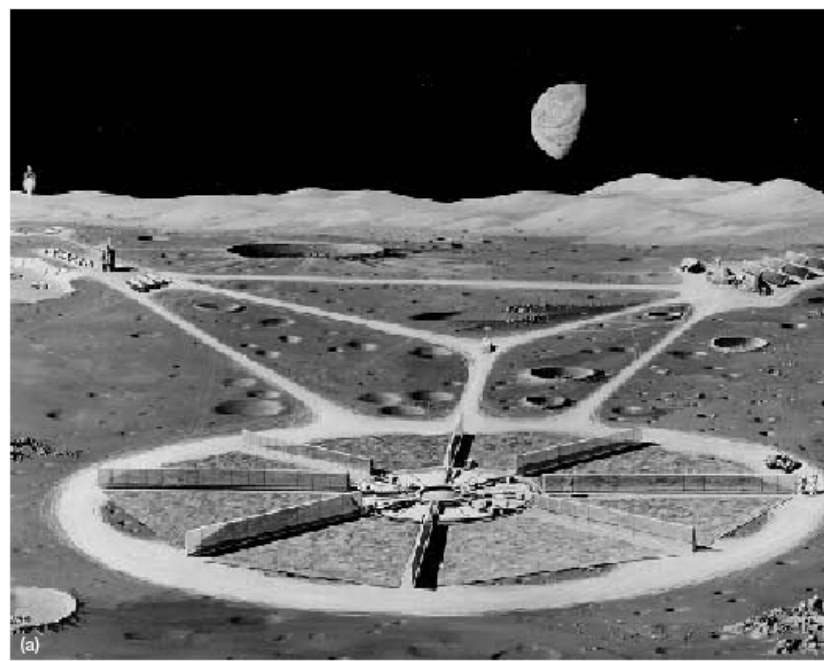
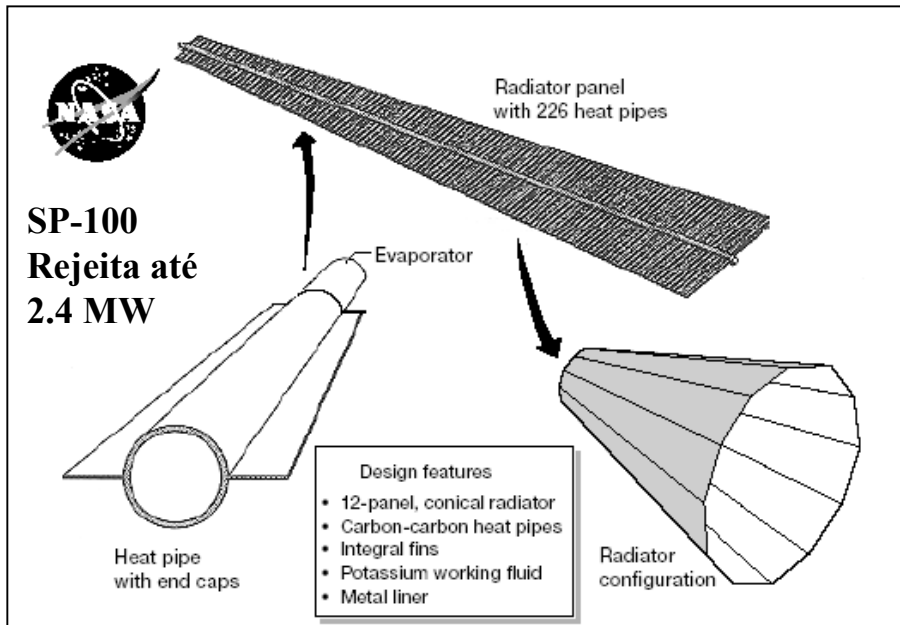
- Radiador C-C com HPs (C-C) para sistemas com alta dissipação de potência.



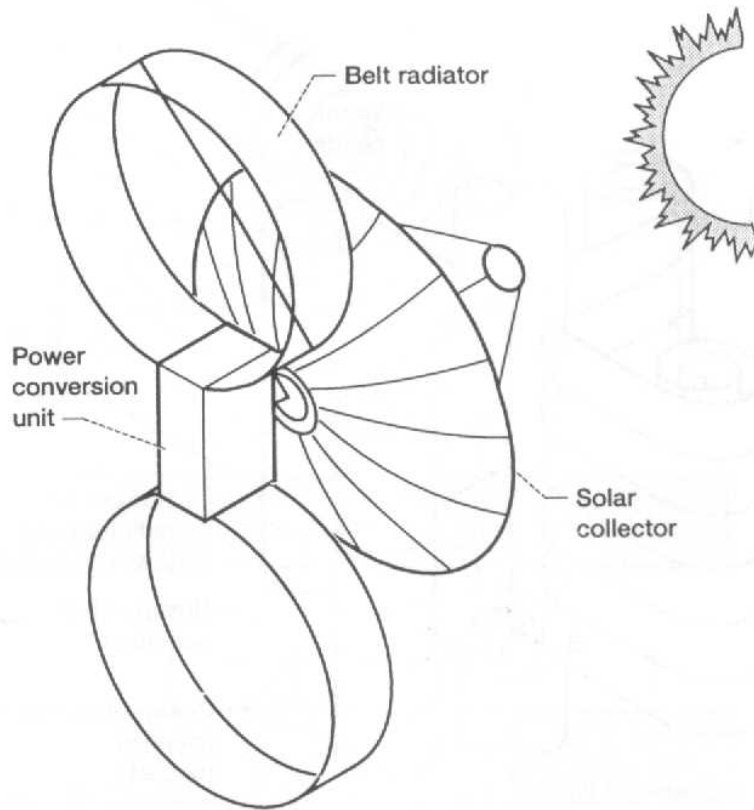
Glenn Research Center,



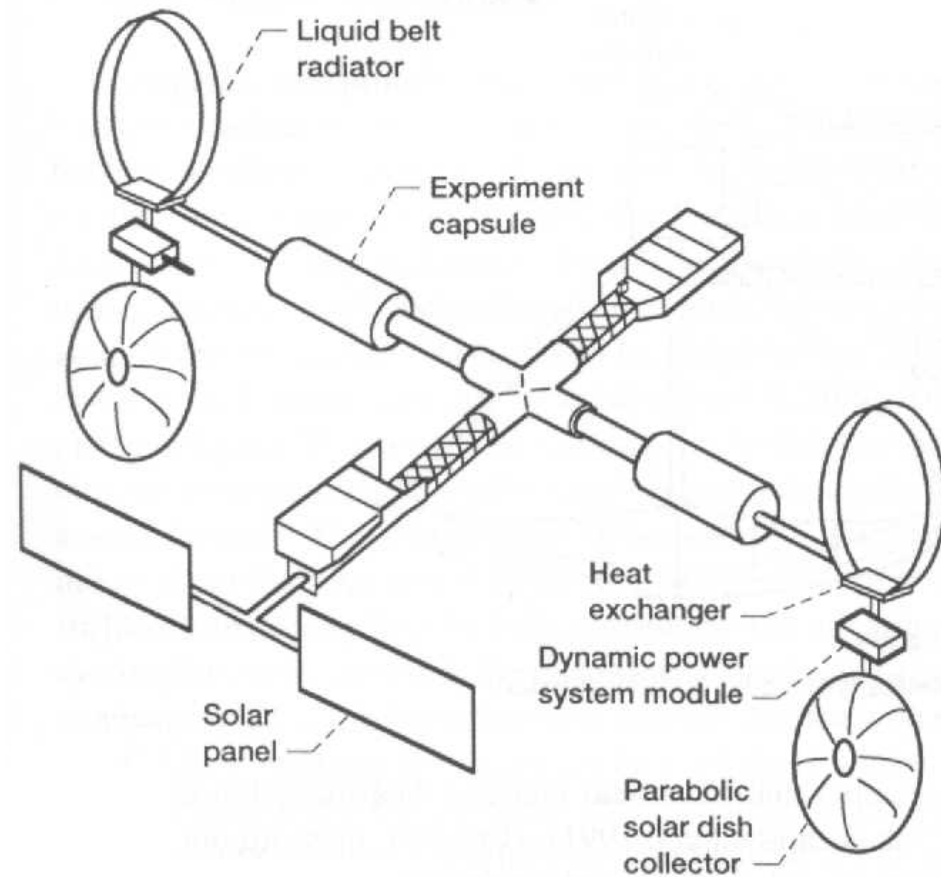




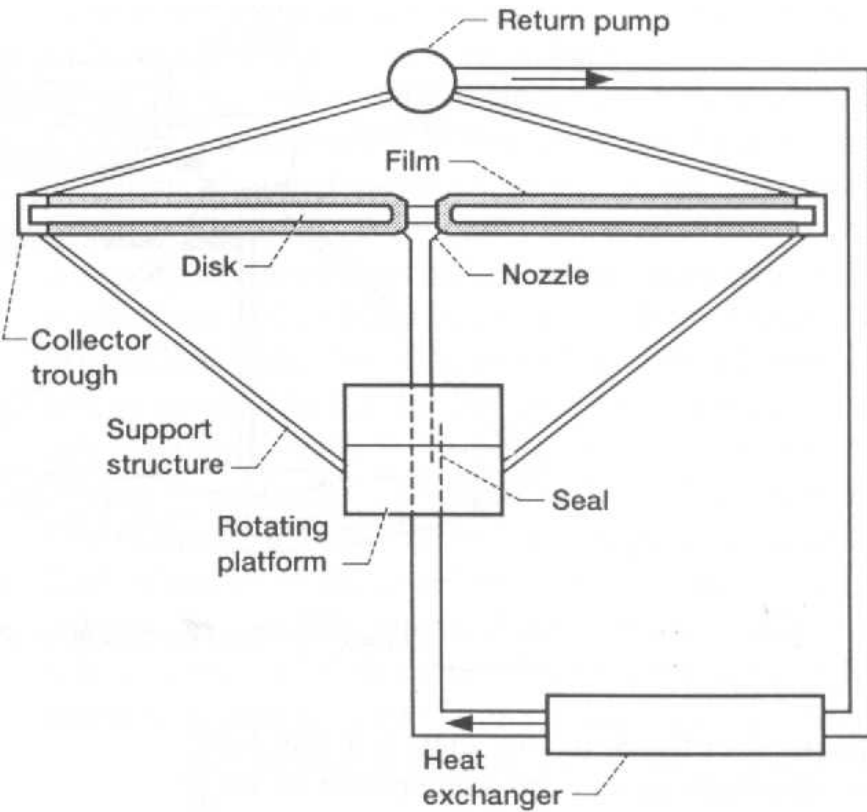
# → Outras Concepções Avançadas Para Sistemas de Alta Dissipação



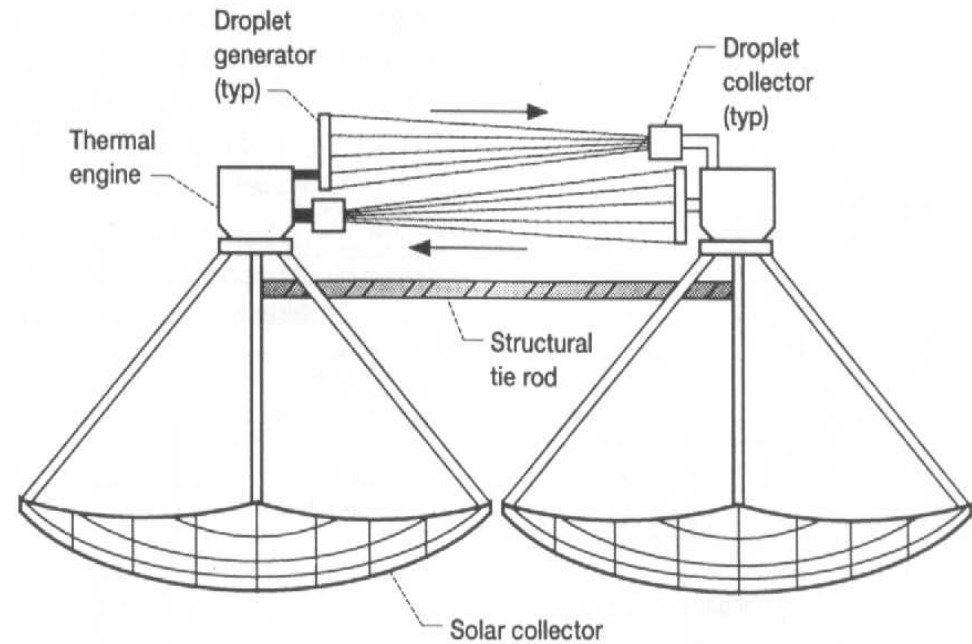
Moving-belt radiator



Liquid-belt radiator

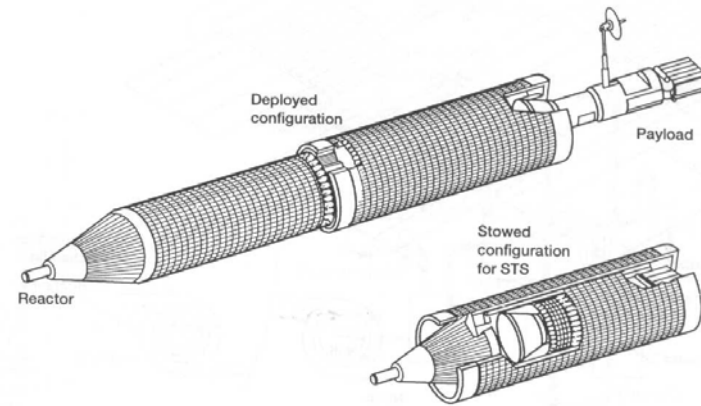
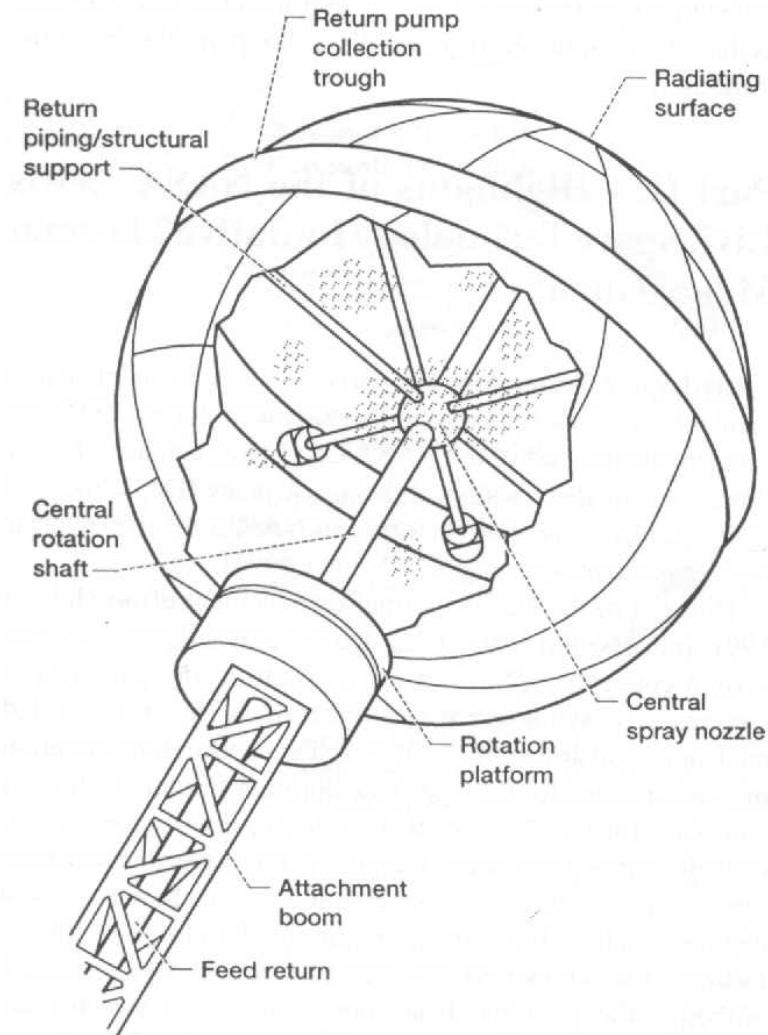


Rotating film radiator

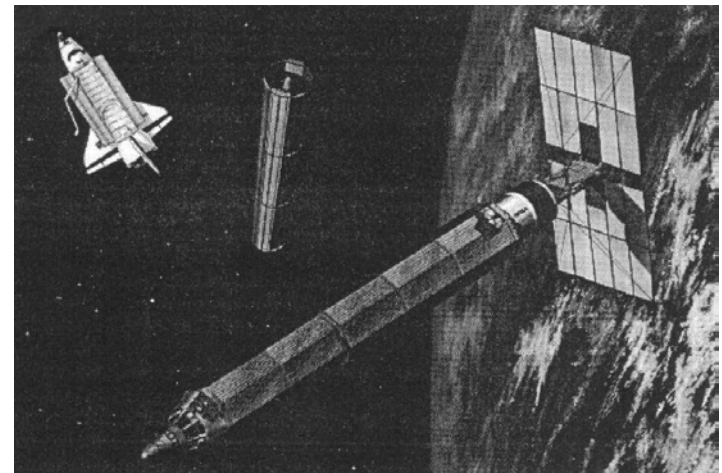


Liquid droplet radiator

Conceito similar, mas com partículas sólidas: Curie Point Radiator.



Telescoping radiator (K HPs)



Folding panel radiator (Li/NaK loops)

Rotating bubble-membrane radiator



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